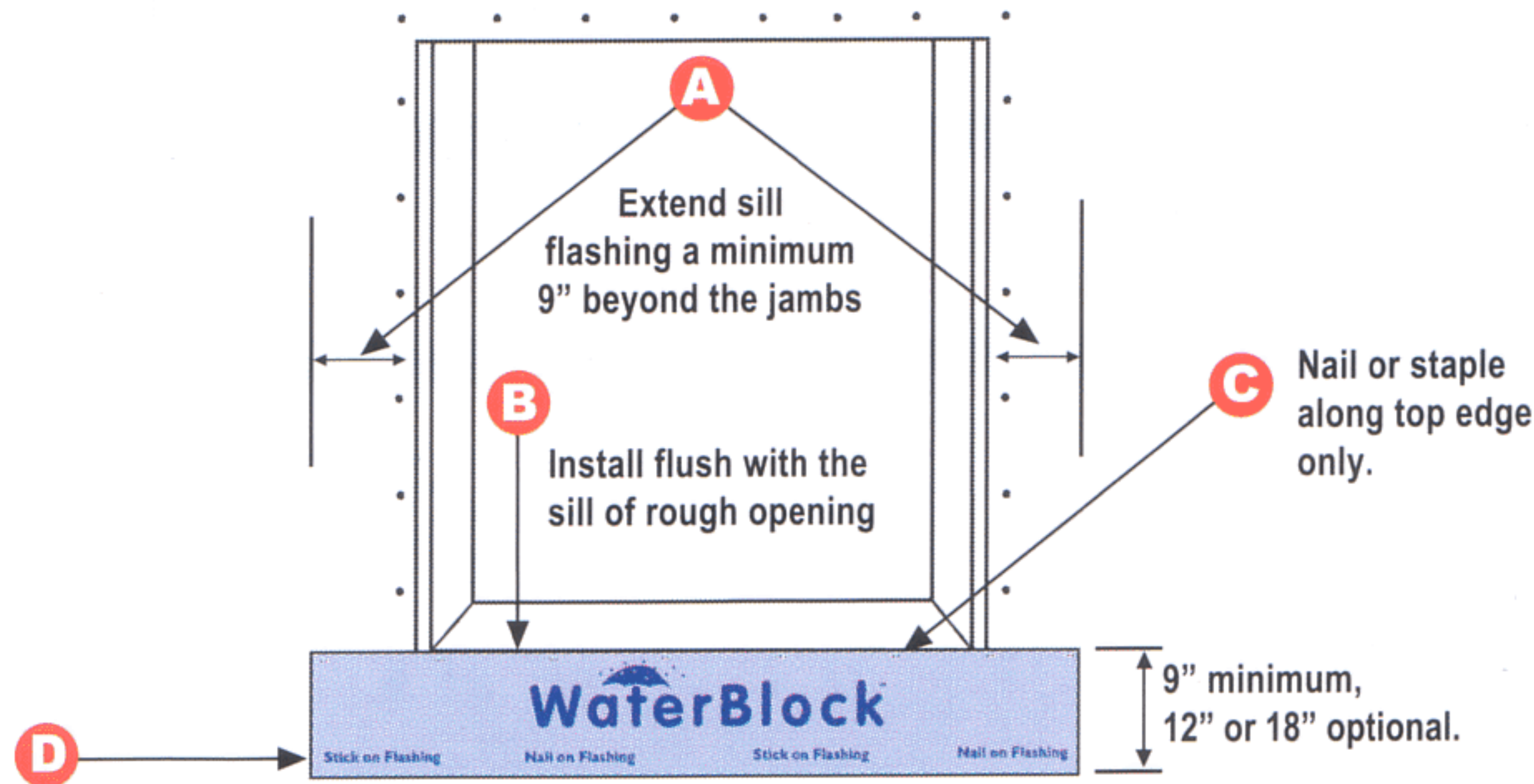


This installation guide is general in nature. Always refer to the window or door manufacturers' installation guidelines for specific directions.

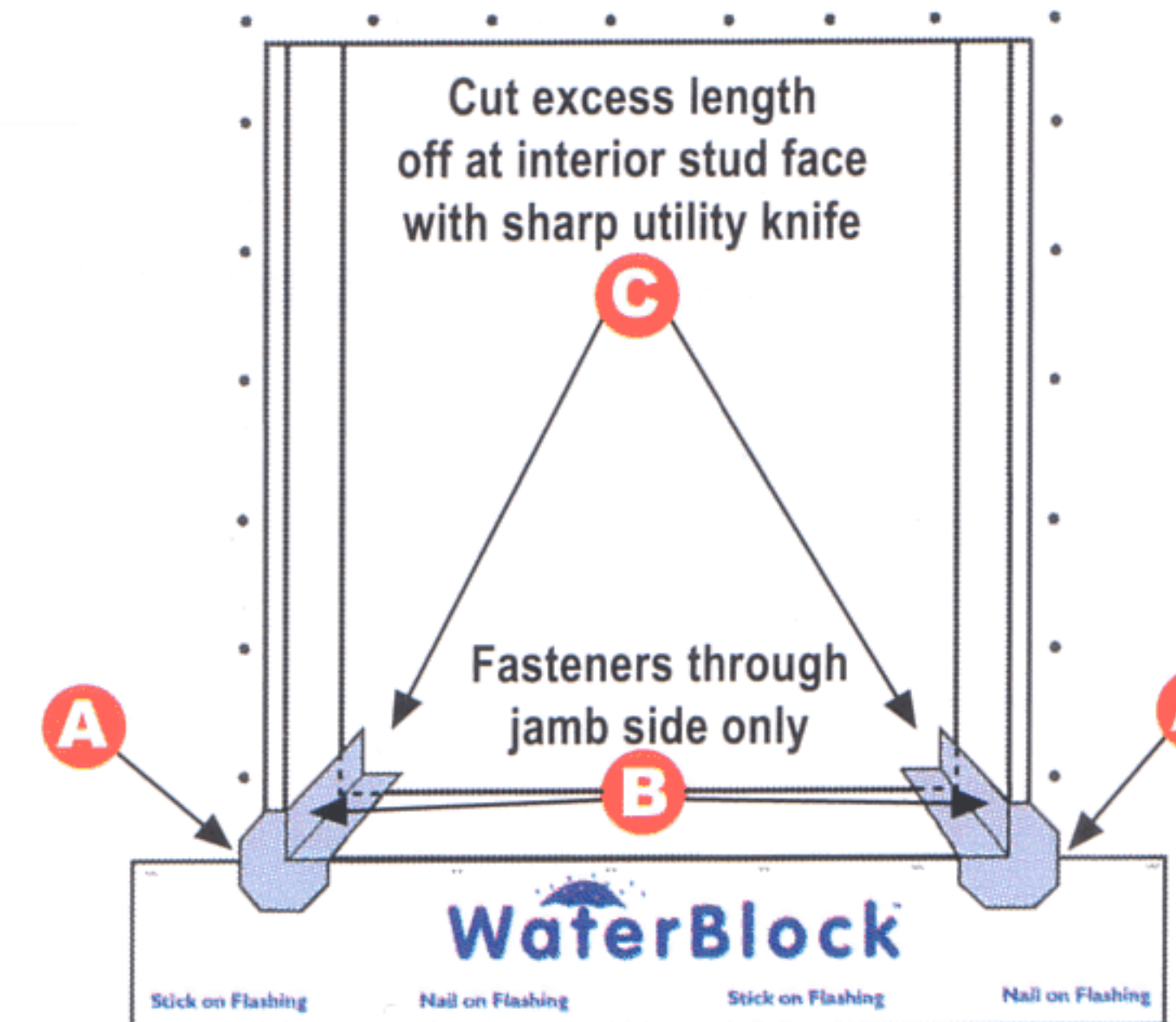
Prior to installation: surfaces should be dry and cleaned free of dirt or other substances that may interfere with adhesion, as well as the removal of any sharp protrusions. Over some substrates such as O.S.B., Fiberglass faced Gypsum sheathing, concrete and masonry, primer may be required to ensure adequate adhesion of Waterblock (WFM) Waterproof Flashing Membrane. Test a small sample of Waterblock (WFM) Waterproof Flashing Membrane on all substrates prior to application. If adhesion is inadequate, adhesion may be improved by priming the surface with an approved SBS modified bitumen primer. The following installation guide was formatted to meet ASTM-E2112-01.

- 1** Install per diagram following steps **A,B,C,D**, installing either Waterblock (NOF) Nail on Flashing 9",12" or 18", or Waterblock 25 or 40 mil (WFM) Waterproof Flashing Membrane 9",12" or 18".

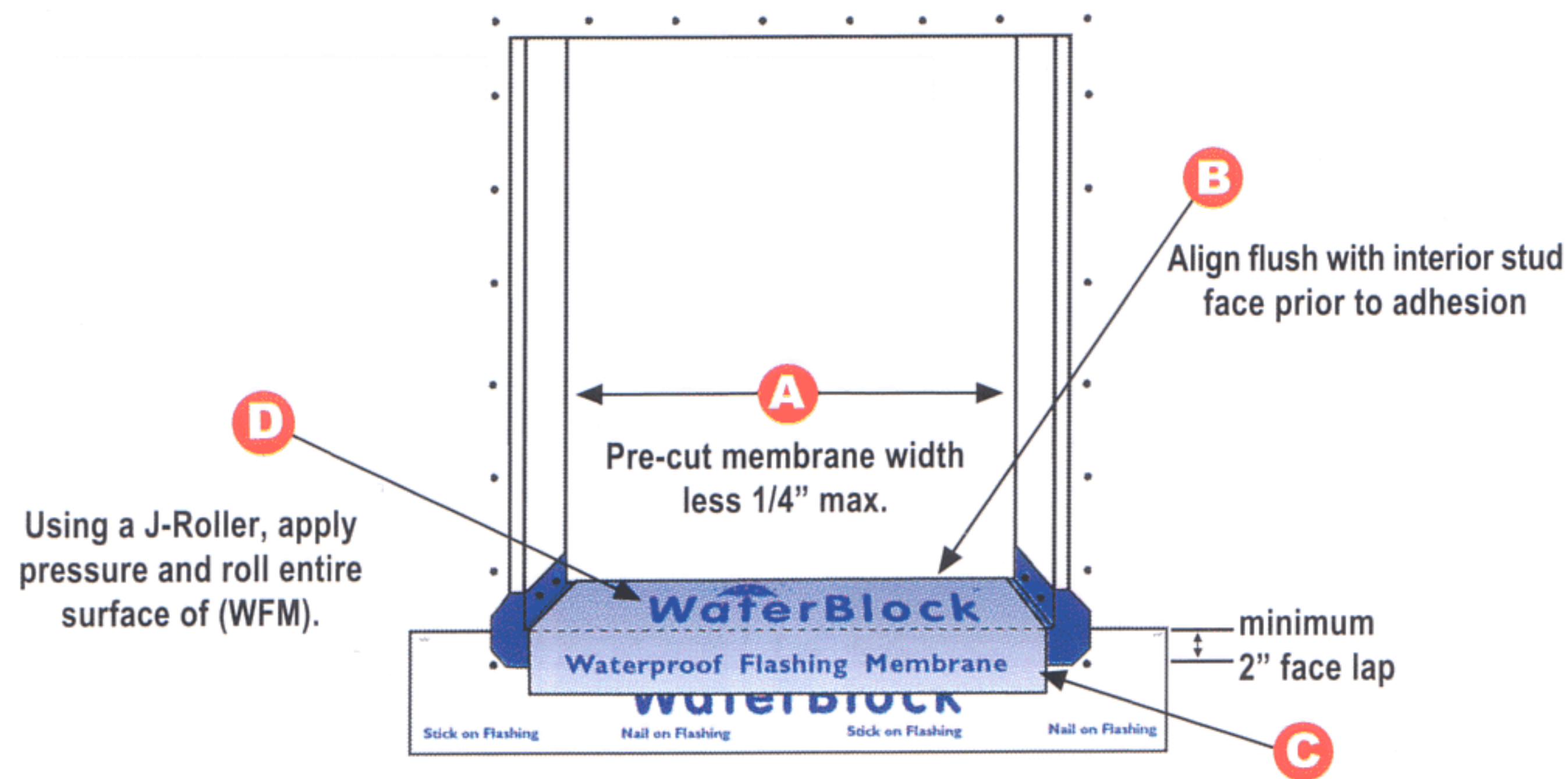


Do not adhere or fasten along bottom edge. LEAVE LOOSE until weather resistive barrier has been installed and slipped up underneath the flashing in weatherboard fashion.

- 2** Install Waterblock Corner Guards by **(A)** firmly pressing into sill jam and sheathing intersection, leave no gaps behind Corner Guard. Hold in place and fasten with **(B)** roofing nails or self tapping flathead screws. **Install fasteners through jamb sides only** of corner guards **(C)** Cut excess length off at interior stud face with sharp utility knife.

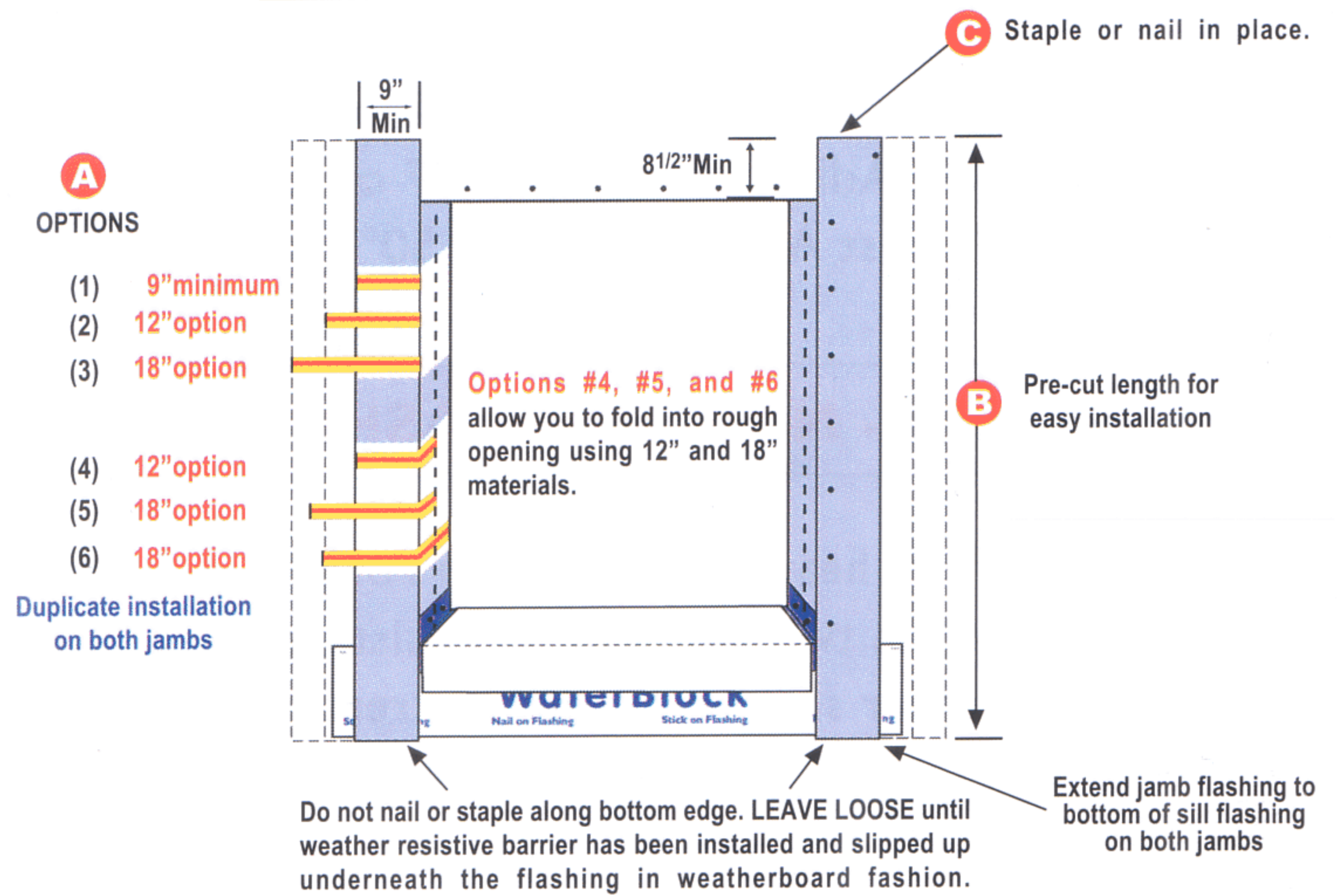


- 3** Using Waterblock 25 or 40 mil (WFM) Waterproof Flashing Membrane, **(A)** pre-cut membrane to length by measuring distance between Corner Guard Jamb risers and subtract no more than 1/4 inch. **(B)** Align membrane flush with interior stud face. Starting at one end, peel release film back and adhere entire length of sill area. **(C)** Fold minimum 2 inches over Flashing Material and Corner Guard faces installed in Step 1 and Step 2. **(D)** Using a J-Roller, apply pressure and roll entire surface of (WFM).



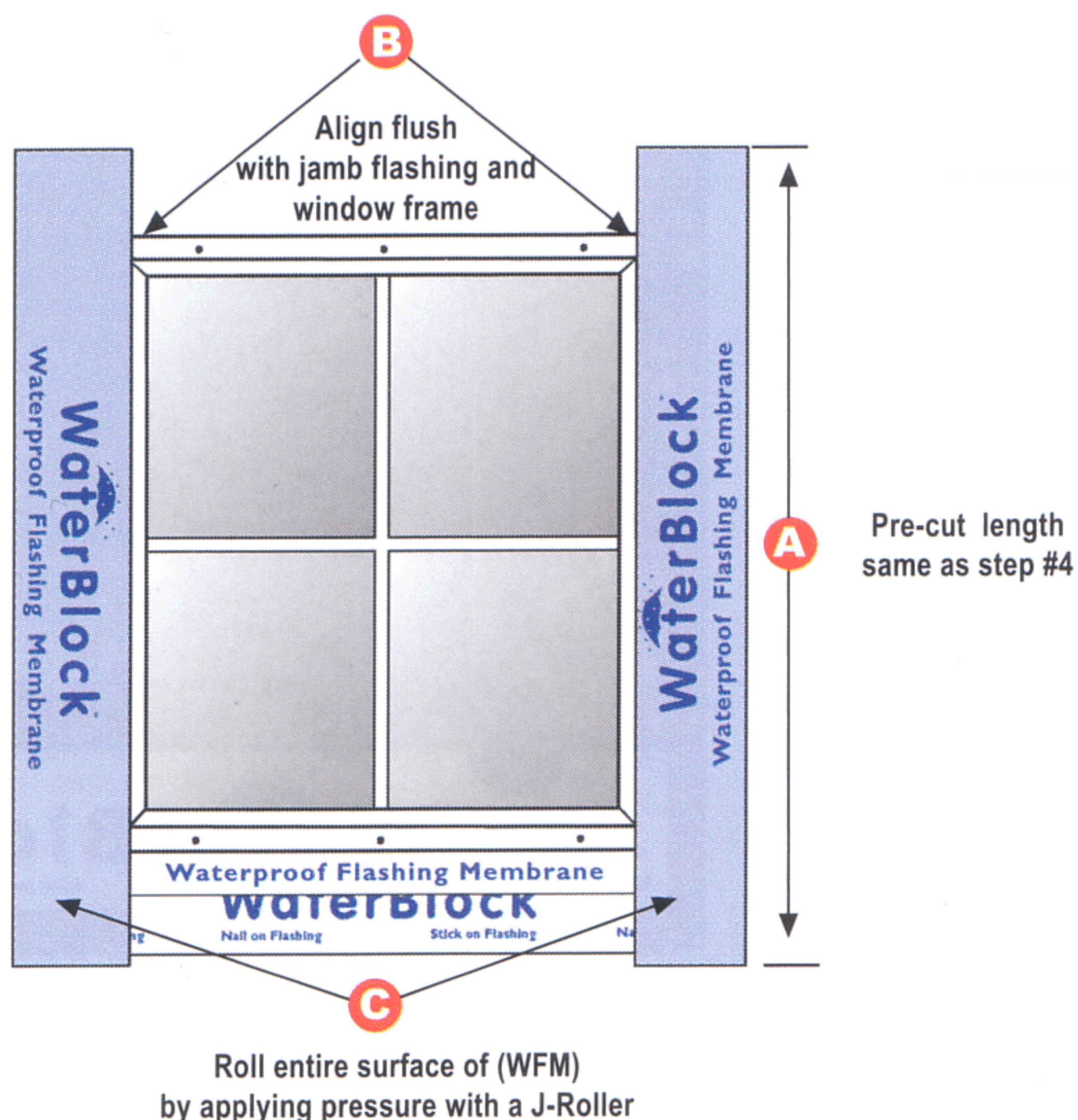
- 4** **(A)** Select option (1 thru 6) as outlined on diagram, left jamb detail. **(B)** Pre-cut either Waterblock (NOF) Nail on Flashing or Waterblock 25 or 40 mil (WFM) Waterproof Flashing Membrane by measuring from bottom of sill flashing to head of window, then add 8 1/2 inches. **(C)** Install by nailing or stapling along jamb/ sheathing edge per diagram.

NOTE: When installing Waterblock (WFM), you may opt to adhere to substrate by removing release film during installation. Always roll entire surface of membrane using J-Roller (apply pressure when rolling).
INSTALLATION TIP: Fasten top first for easier alignment.

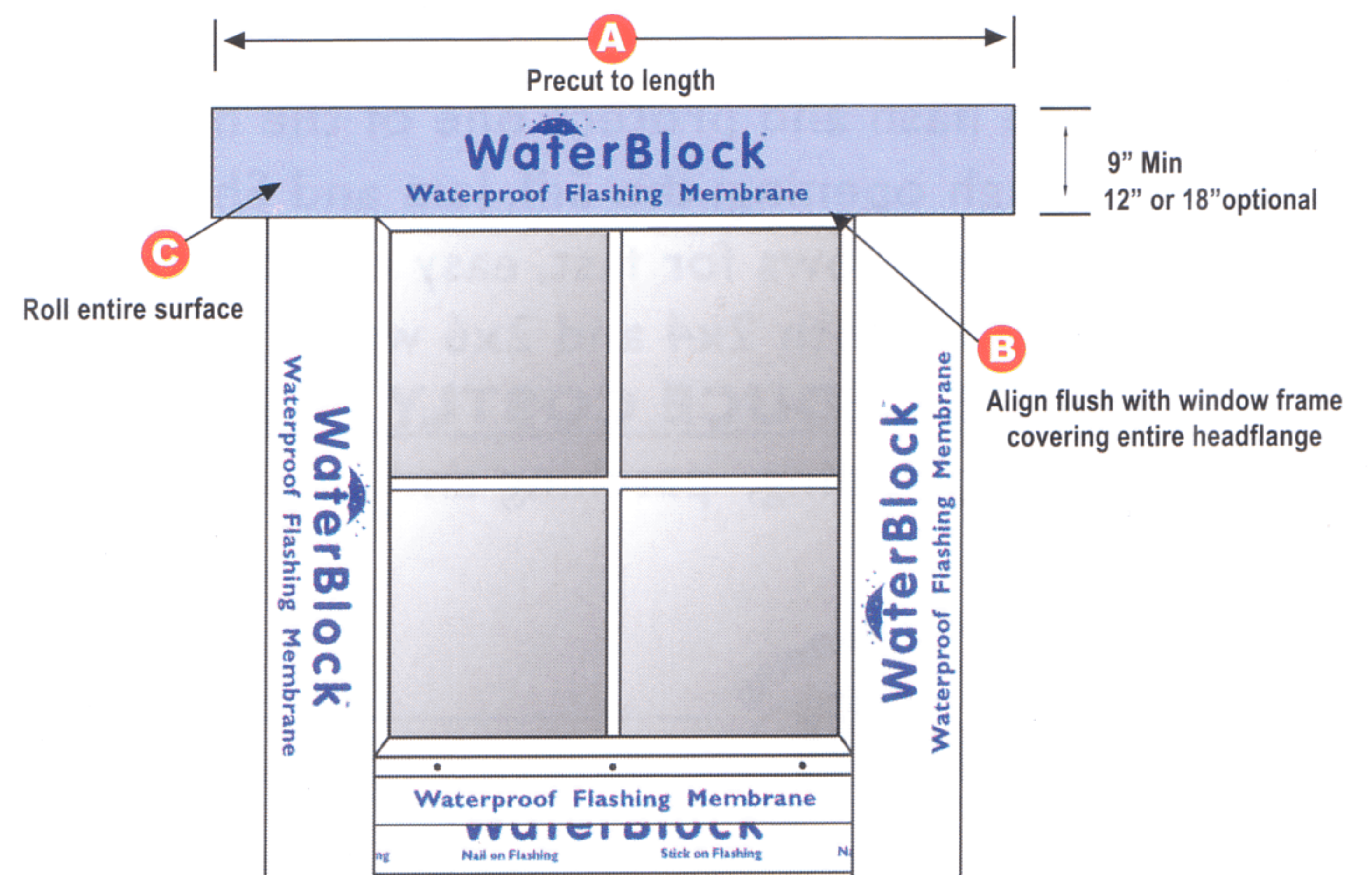


- 5** Install integral flanged window per window manufacturers instructions.

- 6** Select your preferred width of Waterblock 25 or 40 mil (WFM) Waterproof Flashing Membrane, usually determined by the amount of self-sealing waterproofing protection you desire. **(A)** Pre-cut to length same as jamb flashing you installed in step #4. Prior to installation, wipe window flange and jamb flashing with a clean rag to ensure proper adhesion. **(B)** Starting at one end, peel back release film adhering into place starting flush with the top of the jamb flashing and window frame. Firmly press into place in single direction to prevent voids and cover entire window nailing flange. **(C)** Using a J-Roller, apply pressure and roll entire surface of (WFM).



- 7** **(A)** Pre-cut Waterblock 25 or 40 mil (WFM) Waterproof Flashing Membrane to a length beyond jamb flashings. Wipe the window head flange, jamb flashing and sheathing with a clean rag. Peel off release film. **(B)** Align flush with window frame, press firmly into place in a single direction to prevent voids and cover entire head flange. **(C)** Using a J-Roller apply pressure and roll entire surface of (WFM).
NOTE: When adhering to O.S.B. board or fiberglass faced gypsum sheathing without primer, additional fasteners may be used along top edge of head flashing.



Limitations: Do not leave products permanently exposed, cover as soon as possible. 90 day maximum exposure. Waterproof Flashing Membrane not to be used in direct contact with flexible PVC/Vinyl membranes or gaskets. Some sealants may discolor if in contact with bitumen compound or may soften compound. Contact sealant manufacturer and window manufacturer for recommended sealant when using bituminous-based flashing.

Warranty: International Building Components, Inc. warrants that its' product's will perform to their published specifications when used in applications recommended by International Building Components, Inc. and installed according to accepted industry standards and International Building Components installation procedures. For a statement of Manufacturers' warranty including disclaimers and limitations, contact our Technical Assistance at 1-888-610-2151.